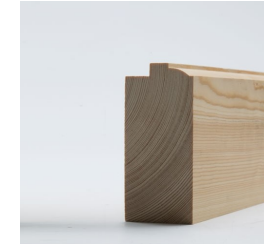




# Hoppings

QUALITY PRODUCTS

## PRODUCT GUIDE: Window Mouldings



**Freephone Hoppings Helpline 0800 8496339**



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# PSE's & Mouldings Terminology

## Q-Pack:

A set piece pack of approximately 1 cubic metre of product, providing price advantage without compromising on quality.

## Contract Grade:

In principle, free of all hit and miss. There may be a higher occurrence of knots, some of which may be large, black or loose. Products may be manufactured from larger sections that have been resawn. Typically manufactured from resawn fifth redwood or equivalent. Where indicated, whitewood may be used.

## Premium Grade:

In principle, free of all hit and miss. Knots, if present, will be sound and appropriate to the cross section. Typically, larger sizes will be taken from good fifth redwood or equivalent. 25mm sizes will be manufactured from selected boards or re-cut unsorted redwood at our option. Smaller sections will be taken from unsorted redwood that is re-sawn from a thicker section. Where indicated, sawfalling whitewood may be used.

## Premium Plus Grade:

In principle, free of all hit and miss. Knots, if present, will be sound and small in relation to the cross section. Typically manufactured from unsorted redwood.

**MB:** Mixed lengths but only 1 per bundle

**TB:** Truck bundled/Random lengths

**LP:** Length packaged. 1 or 2 lengths per pack

**TB/LP:** Option to supply either

**DSL:** Door set lengths. Option to supply 4.2, 4.5, 5.1 & 5.4m lengths

## Moisture content

Solid pine timber, which is a natural product containing moisture, is dried artificially after the initial logging process, causing the wood to shrink.

A certain amount of residual drying and shrinkage continues until stabilisation is reached. In a centrally heated home, lateral shrinkage of 2.5 – 3% is quite normal for new machined profiles.

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## Solid Pine Window Mouldings

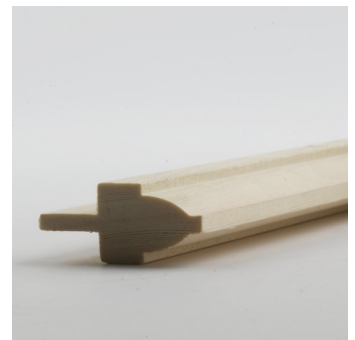
### Sash Style

<b>Nominal size (mm)</b>	50 x 50
<b>Finished size (mm)</b>	44 x 44
<b>Grade</b>	Premium Plus
<b>Length specification</b>	MB
<b>Pieces per bundle</b>	4
<b>Pieces per Q-Pack</b>	96



### Sash Bar

<b>Nominal size (mm)</b>	25 x 50
<b>Finished size (mm)</b>	20.5 x 44
<b>Grade</b>	Premium Plus
<b>Length specification</b>	MB
<b>Pieces per bundle</b>	5
<b>Pieces per Q-Pack</b>	240



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## Solid Pine Window Mouldings

### Top Sash Meeting Rail

<b>Nominal size (mm):</b>	38 x 57
<b>Finished size (mm):</b>	33 x 52
<b>Grade :</b>	Premium Plus
<b>Length specification</b>	MB
<b>Pieces per bundle</b>	4
<b>Pieces per Q-Pack</b>	90



### Bottom Sash Meeting Rail

<b>Nominal size (mm):</b>	38 x 57
<b>Finished size (mm):</b>	33 x 52
<b>Grade :</b>	Premium Plus
<b>Length specification</b>	MB
<b>Pieces per bundle</b>	4
<b>Pieces per Q-Pack</b>	90



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## Solid Pine Window Mouldings

### Bottom Sash Rail

<b>Nominal size (mm):</b>	50 x 100
<b>Finished size (mm):</b>	44 x 95
<b>Grade :</b>	Premium Plus
<b>Length specification</b>	LP
<b>Pieces per bundle</b>	-
<b>Pieces per Q-Pack</b>	60



### Transom Drip

<b>Nominal size (mm):</b>	32 x 38
<b>Finished size (mm):</b>	27 x 33
<b>Grade :</b>	Premium Plus
<b>Length specification</b>	MB
<b>Pieces per bundle</b>	8
<b>Pieces per Q-Pack</b>	256



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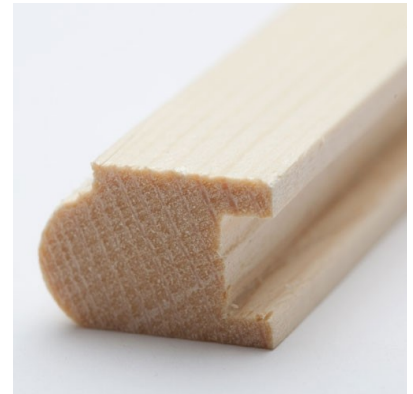


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## Solid Pine Window Mouldings

### Staff Bead Rebated

<b>Nominal size (mm):</b>	19 x 32
<b>Finished size (mm):</b>	14.5 x 27
<b>Grade :</b>	Premium Plus
<b>Length specification</b>	MB
<b>Pieces per bundle</b>	10
<b>Pieces per Q-Pack</b>	540



### Staff Bead

<b>Nominal size (mm):</b>	12 x 25	19 x 32
<b>Finished size (mm):</b>	8 x 20.5	14.5 x 27
<b>Grade :</b>	Premium Plus	Premium Plus
<b>Length specification</b>	MB	MB
<b>Pieces per bundle</b>	20	10
<b>Pieces per Q-Pack</b>	840	540



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## Solid Pine Window Mouldings

### Parting Bead Rebated

<b>Nominal size (mm):</b>	12 x 32
<b>Finished size (mm):</b>	8 x 27
<b>Grade :</b>	Premium Plus
<b>Length specification</b>	MB
<b>Pieces per bundle</b>	20
<b>Pieces per Q-Pack</b>	720



### Parting Bead

<b>Nominal size (mm):</b>	12 x 25	12 x 32
<b>Finished size (mm):</b>	8 x 20.5	8 x 27
<b>Grade :</b>	Premium Plus	Premium Plus
<b>Length specification</b>	MB	MB
<b>Pieces per bundle</b>	20	20
<b>Pieces per Q-Pack</b>	840	720



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## Solid Pine Window Mouldings

### Window Board

<b>Nominal size (mm):</b>	32 x 175	32 x 225
<b>Finished size (mm):</b>	27 x 169	27 x 216
<b>Grade :</b>	Premium	Premium
<b>Length specification</b>	TB	TB
<b>Pieces per bundle</b>	-	-
<b>Pieces per Q-Pack</b>	49	35



### Window Cill

<b>Nominal size (mm):</b>	75 x 150
<b>Finished size (mm):</b>	69 x 144
<b>Grade :</b>	Premium Plus
<b>Length specification</b>	TB/LP
<b>Pieces per bundle</b>	-
<b>Pieces per Q-Pack</b>	24



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